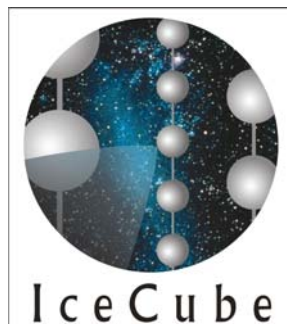


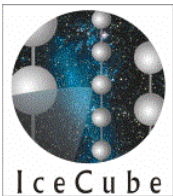
# PMT High Voltage Power Supply Status

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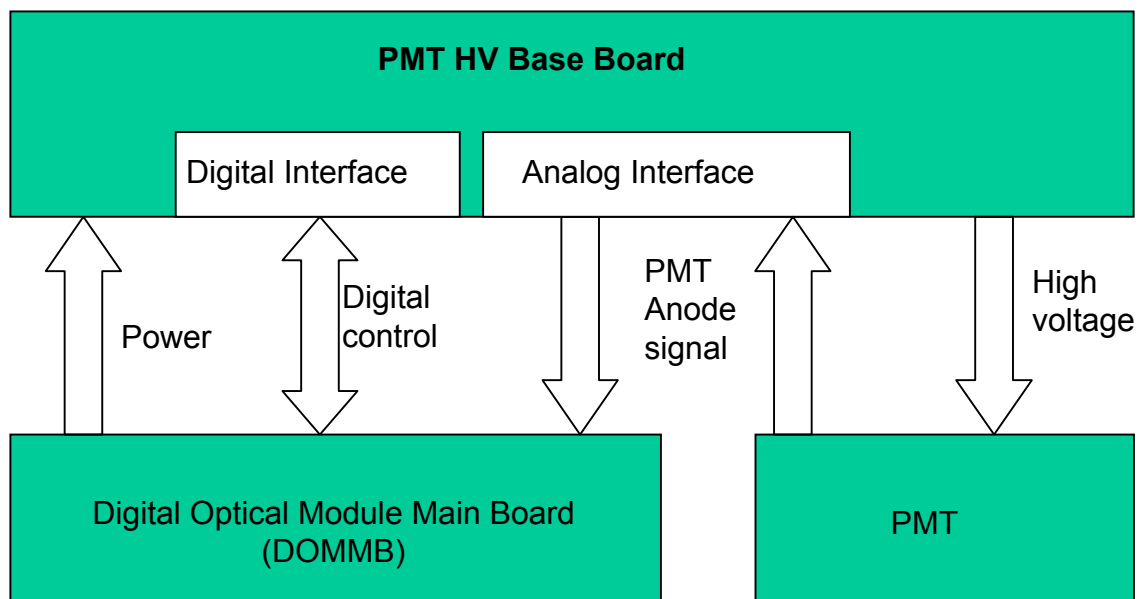


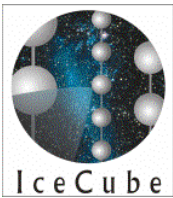
**Nobuyoshi Kitamura**

**University of Wisconsin-Madison**



# Overview



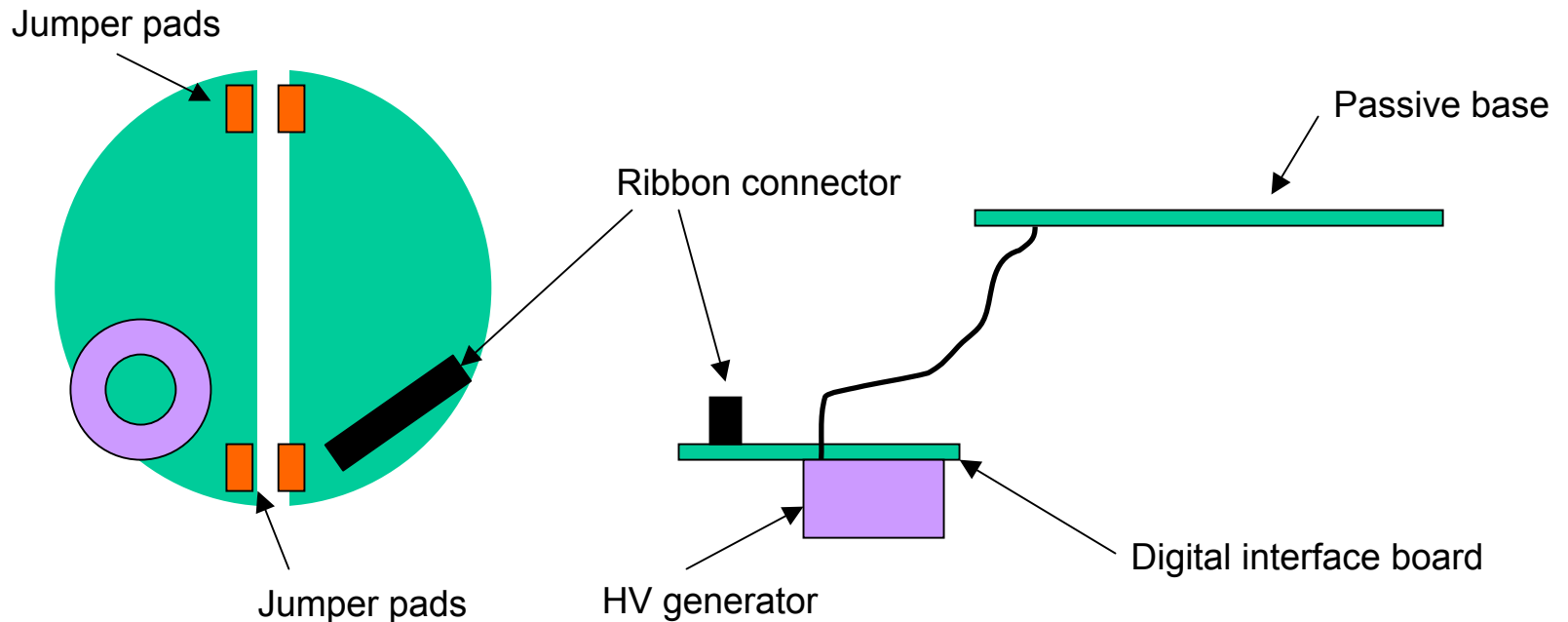


# The Three Prototypes

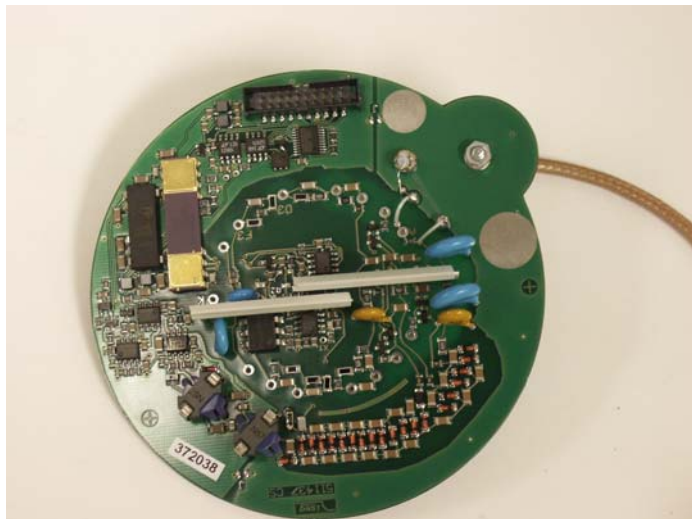
“**Old Iseg**”—Aug. 2002 prototypes

“**New Iseg**”—Split ground implemented.

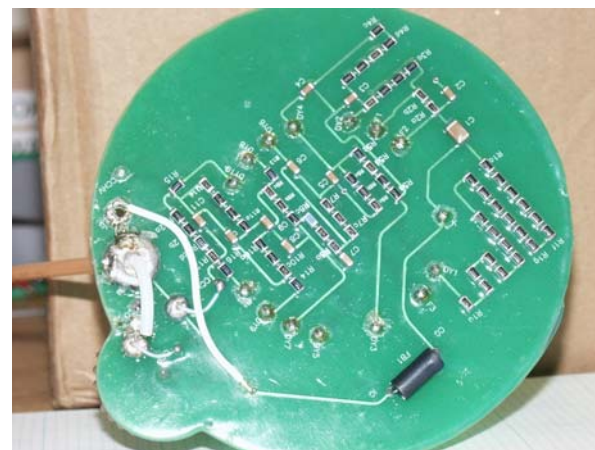
“**EMCO**”—Passive base approach consisting of three components:  
Passive base, HV generator, & digital interface.



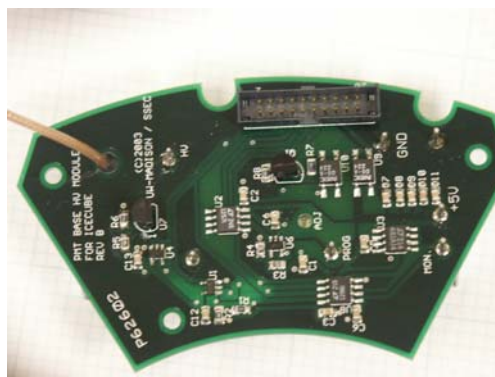
# Photos



**“New Iseg”**



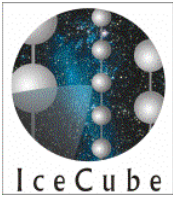
**EMCO Passive Base**



**HV Control Board**



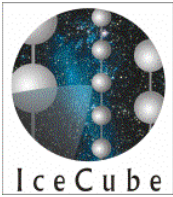
**EMCO HV Generator**



# Treat Them Equally

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**Every effort was made to make the DOMMB interface uniform among the three prototypes.**

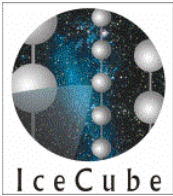


# Chronology—2003

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Feb.	20	EMCO reps visit UW-Madison
Mar.	11	Iseg head visits DESY / Zeuthen
Apr.	28	EMCO generators (20) and bases (20) arrive
May	9	Operate EMCO generator with DOMMB
	29	New Iseg bases arrive (8)
June	24	New Iseg bases arrive (22)
July	23-24	LBNL Workshop → "Old Iseg will do!"
Aug.	12	IceCube report on proto evaluation by NK
	14	Comments on proto sent to Iseg
	22	Request for technical information from Iseg
	26	The "crack incident"
Sep.	8	NK report → "Refocus on EMCO"
	19	Trip to EMCO
Oct.	1	PO for samples (4) sent to EMCO

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# The Three Prototypes (summary)

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Old Iseg or New Iseg?

New Iseg with isolated grounds performs *badly*

New Iseg with directly connected grounds performs *badly*

New Iseg with  $1\text{M}\Omega$  jumper performs very similarly to Old Iseg

Old Iseg is cheaper than New Iseg

Old Iseg consumes less power than New Iseg

→ Old Iseg

Iseg or EMCO?

Both have similar noise levels

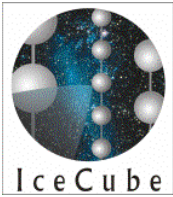
V<sub>dy1</sub> is fixed in Iseg approach

Iseg is cheaper than EMCO

→ Iseg

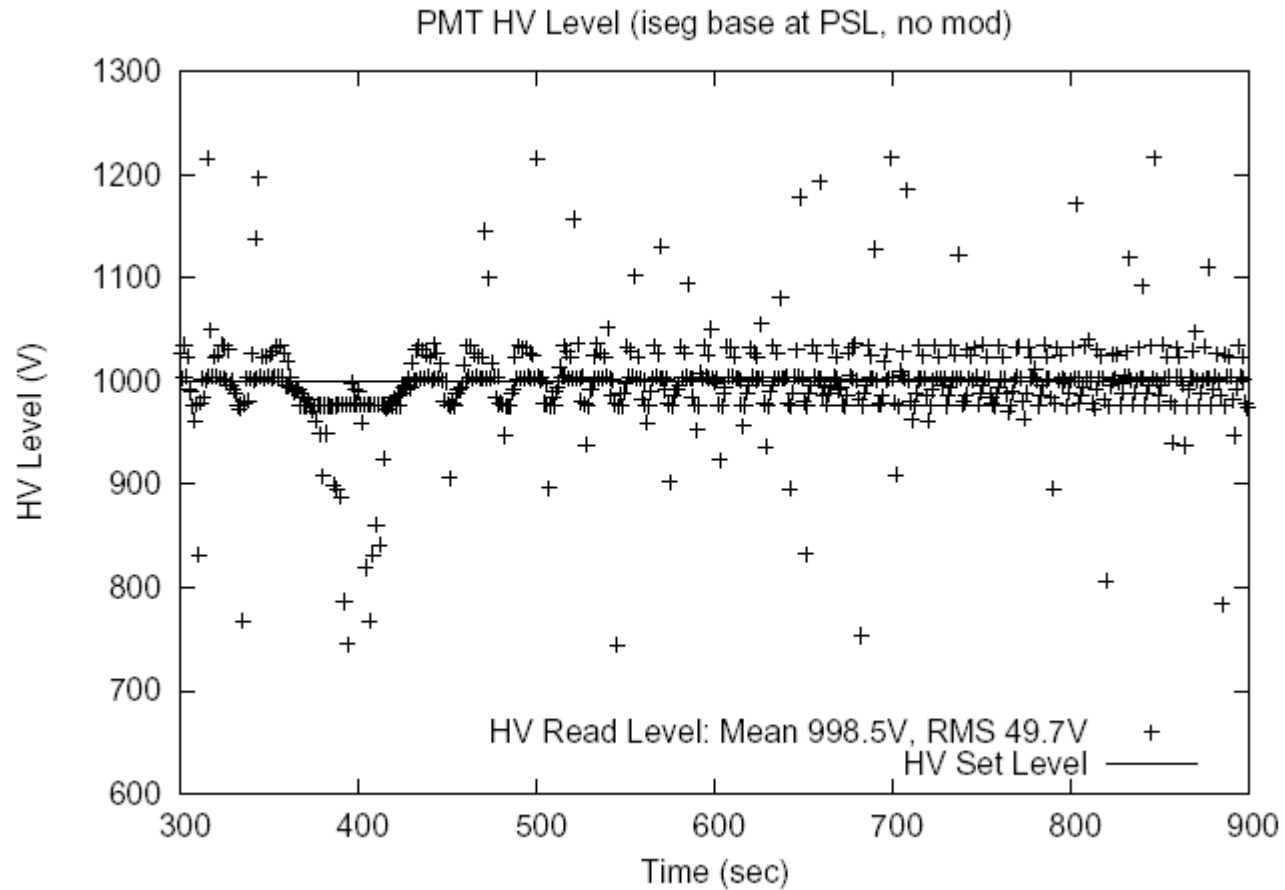
## Trouble with the “New Iseg”

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## New Iseg--Isolated Ground

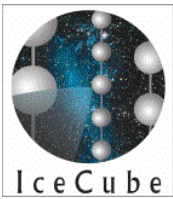
Output voltage is very unstable with no ground-connecting jumper



Previously reported at LBNL Workshop (July 23-24, 2003)

Data by John Kelly  
(hv\_2000\_iseg\_psl.pdf)

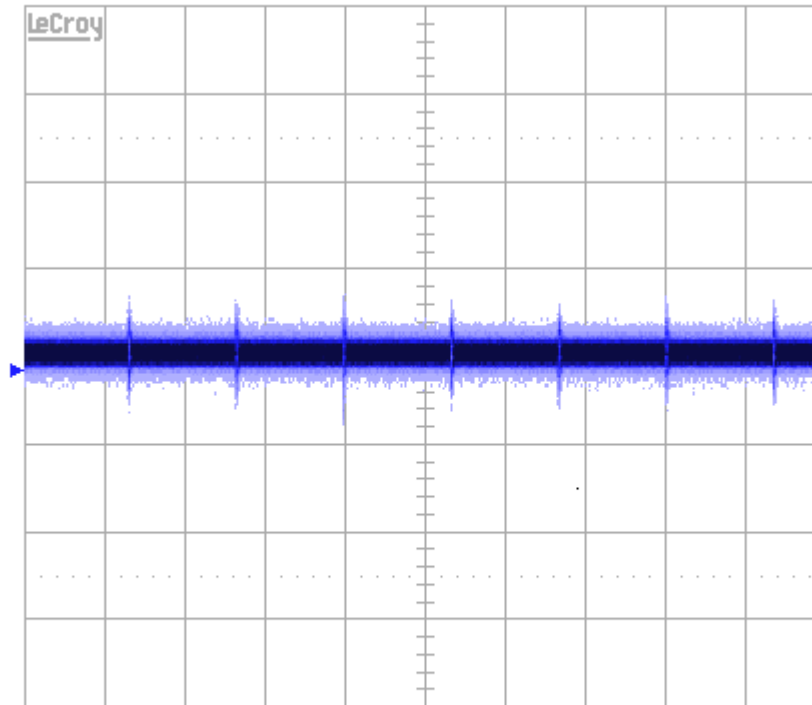




# Connecting Grounds with a Zero $\Omega$ Jumper

22-Jul-03  
20:56:24

1  
1  $\mu$ s  
2.00mV  
468 swps



1  $\mu$ s  
1 2 mV 500  
2 trig only  
3 20 mV AC  
4 trig only



1 DC -0.28mV

PERSIST

Persistence  
OFF  On  
(InFinite)

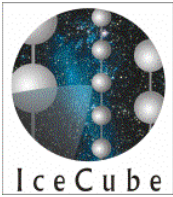
Persistence  
Setup

History

250 MS/s

STOPPED

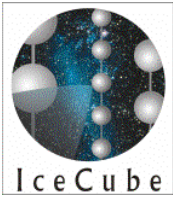
Previously reported at LBNL Workshop (July 23-24, 2003)



# Comparison using DOMMB ATWD

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<http://www.ssec.wisc.edu/~kitamura/HVstatus081203/PMTBaseComparisonWithATWD1.pdf>



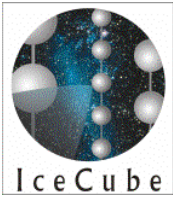
# Noise Comparison

All the bases have similar random noise levels observed at the secondary side of the signal coupling transformer.

		ISEG OLD	ISEG NEW	EMCO
NOISE AT OUTPUT*	mVpp	$1.22 \pm 0.13$	$1.26 \pm 0.13$	$1.12 \pm 0.21$
	$\mu$ Vrms	$214 \pm 18$	$208 \pm 18$	$215 \pm 31$

\*At  $50\Omega$  oscilloscope input using a  $50\Omega$  cable. 100 nsec window (400 pts.)  
The scope background is 1mVpp,  $190\mu$ Vrms over 100 nsec.

Previously reported at LBNL Workship (July 23-24, 2003)

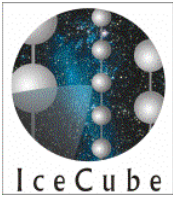


# Overall Comparison

		ISEG OLD	ISEG NEW	EMCO
NOISE AT OUTPUT*	mVpp	1.22 ± 0.13	1.26 ± 0.13	1.12 ± 0.21
	μVrms	214 ± 18	208 ± 18	215 ± 31
1 <sup>ST</sup> DYNODE VOLTAGE		FIXED (600V)		SCALE WITH OUTPUT
POWER AT MAX OUTPUT (mW)		130	280	250
COST (US\$)		~150	~260	~600

\*At 50Ω oscilloscope input using a 50Ω cable. 100 nsec window (400 pts.)  
 The scope background is 1mVpp, 190μVrms over 100 nsec.

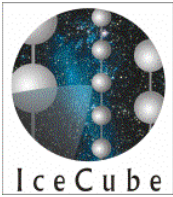
Previously reported at LBNL Workshop (July 23-24, 2003)



# Thoughts at the End of July, 2003

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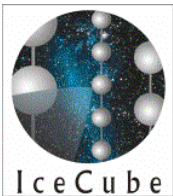
- ❖ **Select and pursue “Old Iseg”-style design**
- ❖ **Need further tests**
- ❖ **Must improve communication with vendor**
- ❖ **Must examine design details**
- ❖ **Conduct Failure Modes and Effects Analysis (FMEA)**



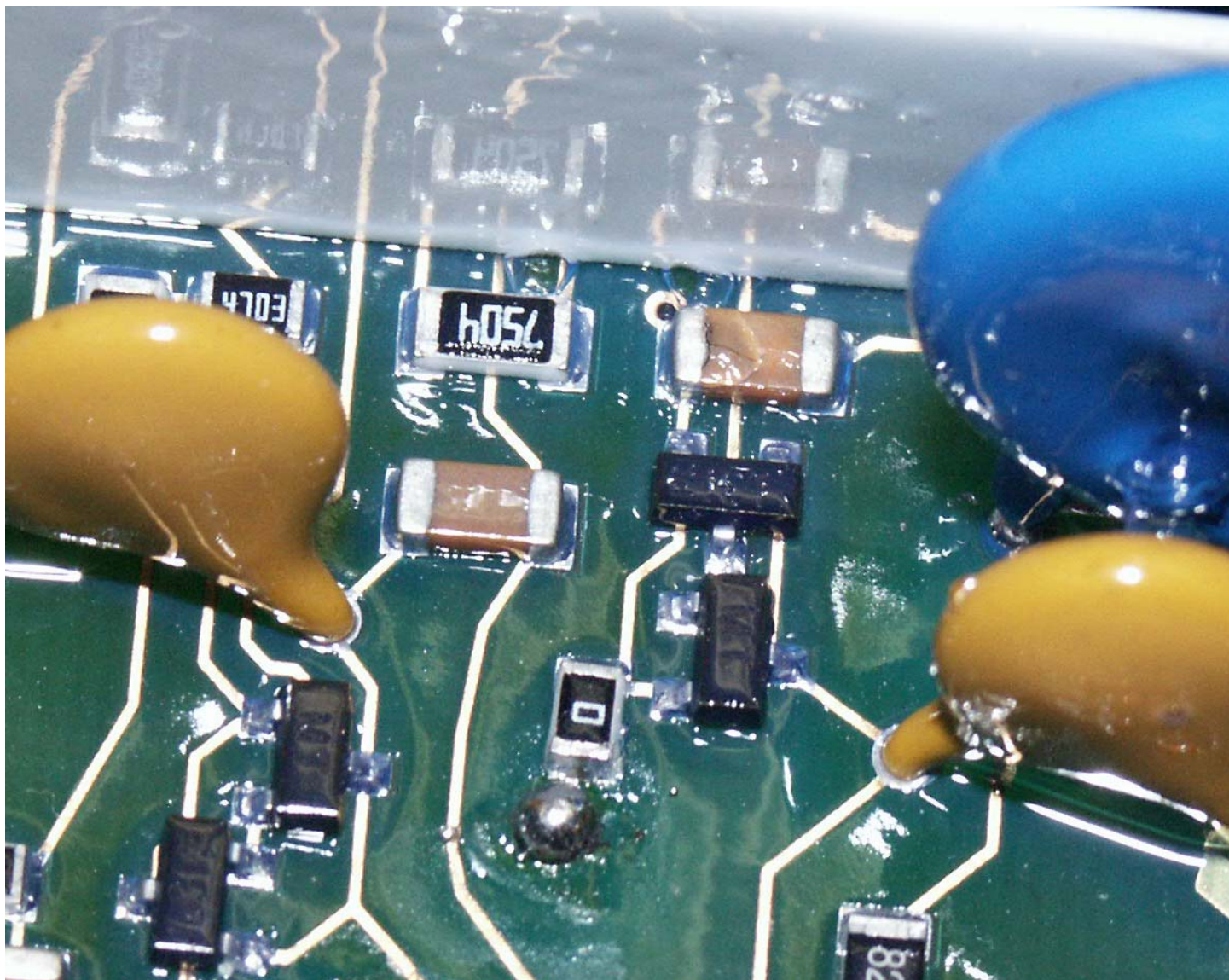
# Layout Examination

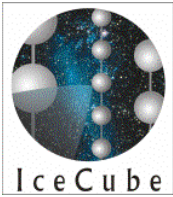
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[http://www.ssec.wisc.edu/~kitamura/HVstatus090803/lseg\\_photos2.pdf](http://www.ssec.wisc.edu/~kitamura/HVstatus090803/lseg_photos2.pdf)



# Failure of an Old Iseg Board





# Recommended Action

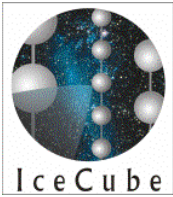
---

**... drop Iseg as our primary candidate of the PMT HV Base board supplier and bring the alternative vendor to our focus.**

**--NK's report dated September 8, 2003**

<http://www.ssec.wisc.edu/~kitamura/reports/HVstrategy.pdf>





# EMCO High Voltage Corporation

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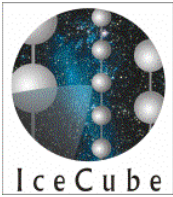
- ❖ **Located in Sutter Creek, California, USA**
- ❖ **In HV business for 30+ years**
- ❖ **Has delivered twenty (20) each of HV Generator and PMT Base Board**
- ❖ **The prototypes performed as specified in all tested parameters**

**Trip report by NK:**

[http://www.ssec.wisc.edu/~kitamura/reports/EMCO\\_trip\\_rpt.pdf](http://www.ssec.wisc.edu/~kitamura/reports/EMCO_trip_rpt.pdf)

**Trip report by George Anderson:**

<http://www.ssec.wisc.edu/~kitamura/reports/Emco%20Meeting%20Report%209.19.03.pdf>



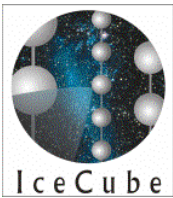
# Buying 5000+

---

**Bidding process is necessary**

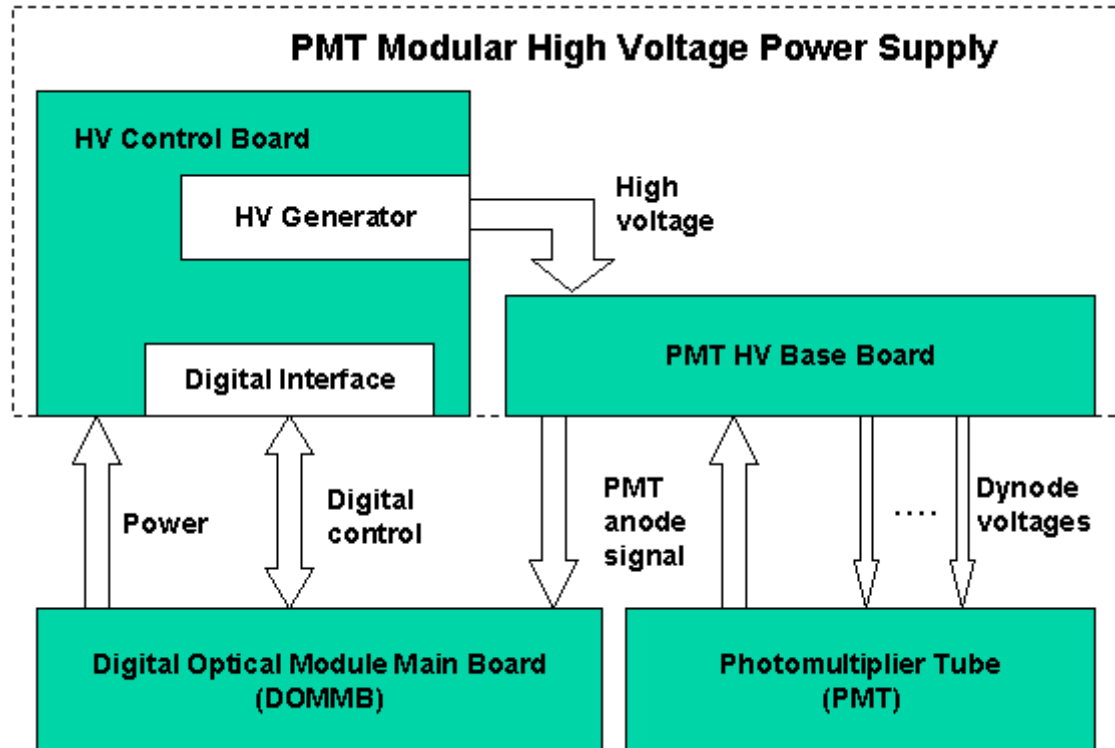
**In process:**

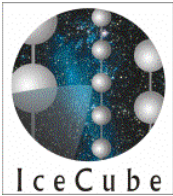
**Define / refine specifications**



# Requirements & Specifications

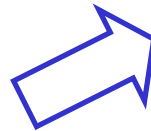
- PMT Modular HV Power Supply **ERD**
- HV Control Board **Specification Control Drawing**
- PMT HV Base Board **Specification Control Drawing**
- HV Generator **Source-Controlled Drawing**





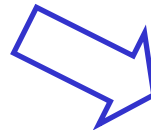
# Requirements Documents

PMT High Voltage Board  
Requirements Document  
(9000-0039\*)



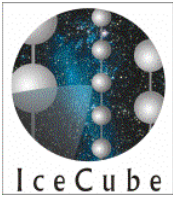
PMT **Modular** High Voltage  
Power Supply  
Requirements Document  
([9000-0039-02\\*](#))

“Passive Base”



PMT High Voltage Power  
Supply Requirements  
Document  
([9000-0039-01\\*](#))

\*George Anderson has been maintaining these documents.



# Improved Specifications

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## PMT Base Board

- New pulse-coupling transformer design
- Through-hole components
- Additional RC filter at HV entry
- Improved output cable attachment

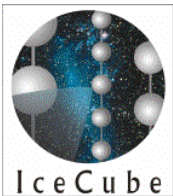
## HV Generator

- “HV\_DISABLE” pin is added
- Modified MON and PROG analog range
- Higher-voltage-rated output cable
- Eliminate GAIN\_ADJ trim-pot

## HV Control Board

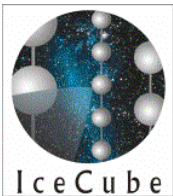
- Higher reliability due to fewer components  
(delete three ICs)

[http://www.ssec.wisc.edu/~kitamura/HVReview\\_091603.htm](http://www.ssec.wisc.edu/~kitamura/HVReview_091603.htm)

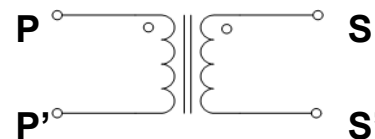
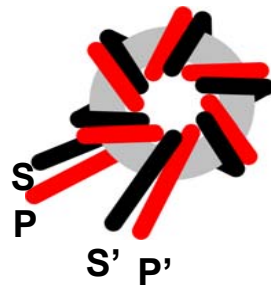
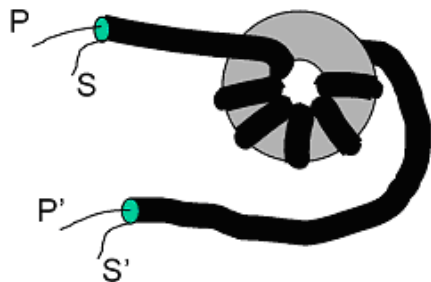


# PMT Base Board





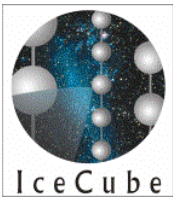
# Toroidal Transformer



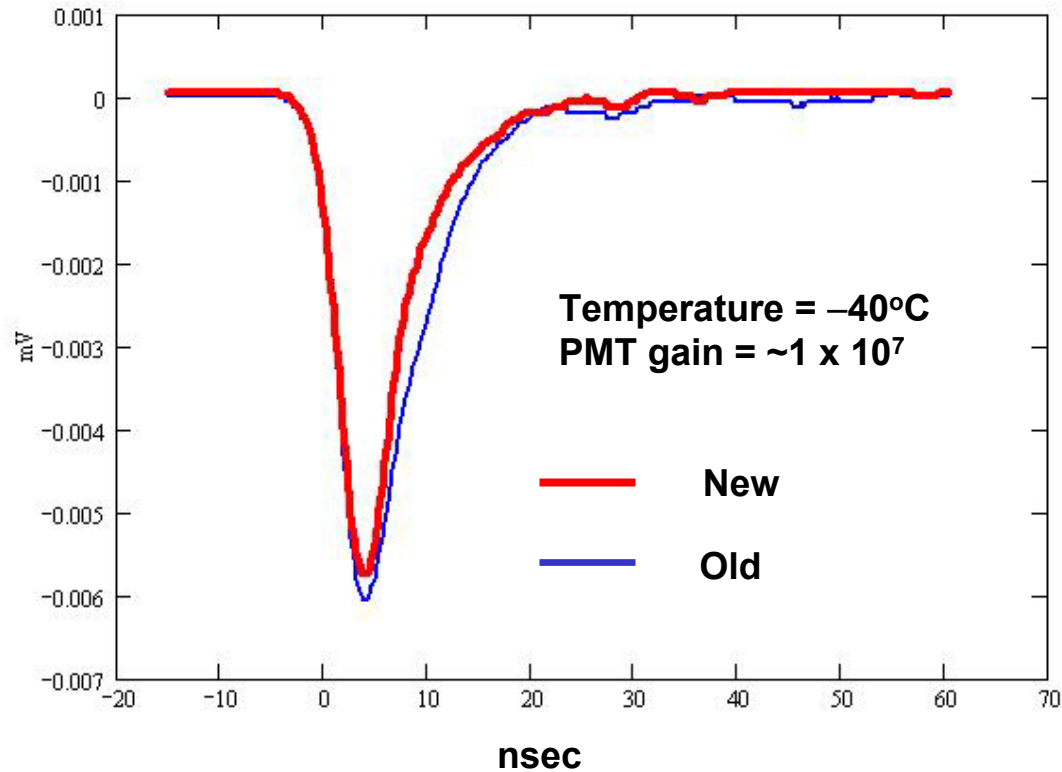
**Old Transformer**  
RG178 coaxial cable  
→ Rated at 1000Vrms



**New Transformer**  
22 AWG silicone-insulated bifilar  
→ Rated at 10kV



# Toroidal Transformer Response



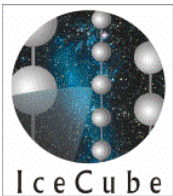
Each curve is an average over 1000 triggers.

Laboratory HV supply with an EMCO passive base was used.

**The bifilar transformer performs better!**

<http://www.ssec.wisc.edu/~kitamura/toroid.htm>

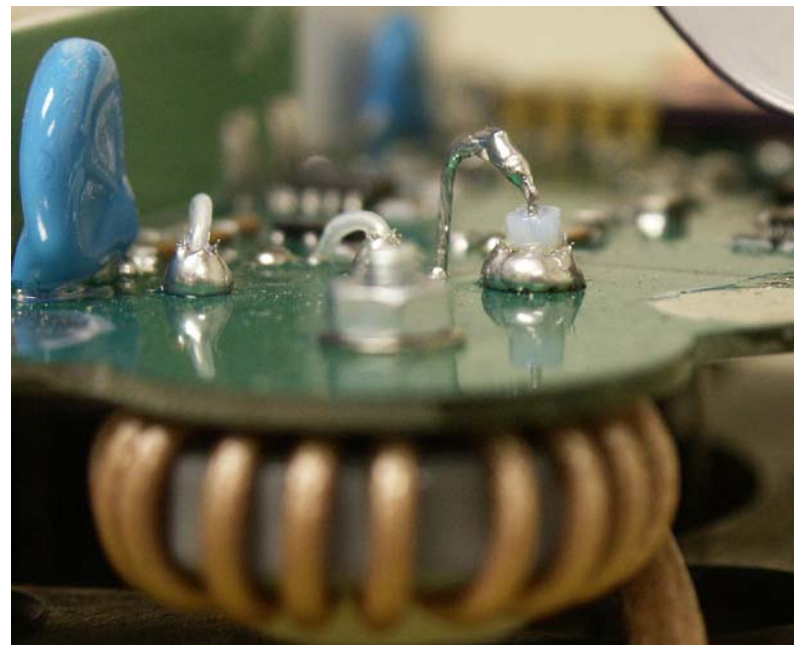




# Output Cable Attachment



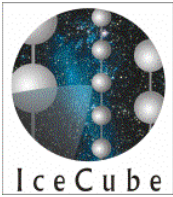
**Proposed**



**Iseg**



**EMCO**



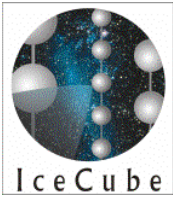
# HV Generator

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## Spec changes:

- ❖ Change **PROG** range from 0..4095V to 0..2047V
- ❖ Change **MON** range from 0..4095V to 0..2047V
- ❖ Add “HV\_DISABLE” pin (No reliability penalty. Optional usage)
- ❖ Eliminate GAIN\_ADJ trim-pot (No need for absolute accuracy)
- ❖ Use higher-voltage-rated output cable

➔ Overall simplicity and increased reliability



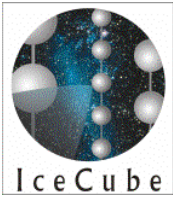
# HV Control Board

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## Spec changes:

- ❖ Change **PROG** range from 0..4095V to 0..2047V
  - ➔ Eliminates x 2 OP-AMP
  - ➔ Eliminates -5V power switch
  
- ❖ Change **MON** range from 0..4095V to 0..2047V
  - ➔ Eliminate 0..4096V REF

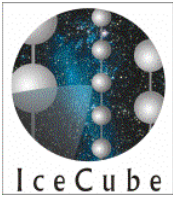
➔ Overall simplicity and increased reliability



# Tasks Ahead

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- ❖ **Test Rev 3 Main Boards with the EMCO passive base / HV generator.**
- ❖ **Test new EMCO samples (4) with Rev 3 Main Boards**
- ❖ **Have EMCO deliver 60 each of the PMT Base Board and the HV Control Board (including the HV Generator)**
- ❖ **Complete specification control drawing for the bid package**
- ❖ **Create verification plan**



# Conclusion

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**Just as System concluded after the recent PDR, mature in design but weak in verification.**